

MANUFACTURING & STEEL PROCESSING

CAPABILITIES AND ADVANTAGES

ISO 9001:2015 Registered
"Solid Works" CAD Capability; cross
compatible with all systems

Materials:

- Ferrous metals- 12 GAUGE to 20 GAUGE sheet (coil) steel
- Non-ferrous metals- Aluminum (GAUGE equivalents)
- Tubular steel

Shearing

- Coil processing, cut to length and width, coil to sheet
- 14 GAUGE steel and higher

Stamping, blanking

- Servo automated stamping and blanking

Punching, drilling

- Automated CNC and turret presses
- 12 stamping presses, currently up to 285 ton capacity

Forming- rolling, bending

Welding

- Mig, Tig
- Robotic

Galvanizing, painting, powder coating

- 2 electrostatic powder coating lines with part openings of 36" x 72"

Packaging & Shipping

- 2 automated conveyor packaging lines



MCMILLANCO, LLC
domestic and global manufacturing solutions

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OUR MACHINERY
OFFERS A WIDE RANGE
OF APPLICATIONS

**25 to 88
TON**

Press Brake Capacity

**36 x 72
INCH**

Powder Coating Line Part Opening

**50 to 280
TON**

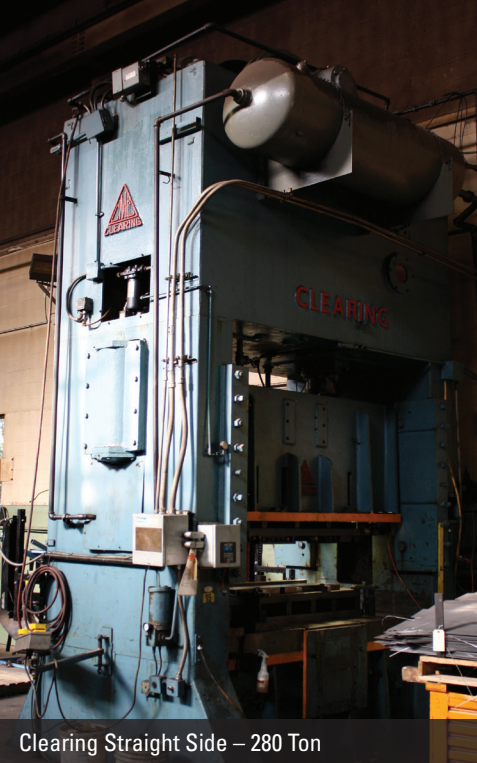
Punch Press Capacity

**12 to 20
GAUGE**

Coil Steel Materials

Turn over for detailed
machine specifications,

OHIO STEEL
INDUSTRIES



Clearing Straight Side – 280 Ton



Amada Turret



Amada Laser



Niagara OBI



Komatsu OB



Clearing Straight Side – 180 Ton



Chicago Press Brake



Paint Line



Motoman Robot Welder



Press Dies



Coil Feeder

PRESS BRAKES

PRESS	LENGTH	TONNAGE	SHUT HEIGHT	AUTO GAUGE	STROKE MAX	BED SIZE	RAM SIZE
Chicago	6	55	7", min. 4"	24"	3"	8'	8'
Cincinnati	12	capacity 115	20", min. 5"	24"	3"	—	—

STAMPING PRESSES

PRESS	TONNAGE	SHUT HEIGHT	STROKE	BED SIZE	RAM SIZE	MAX SHEET	MAX THICKNESS	WATTAGE
Mercury	90	11.5" min. 6"	3"	10' x 14'	10' x 14'	—	—	—
Komatsu OB	200	18" min. 13.25"	10"	35" x 57"	27" x 33.5"	—	—	—
Niagara OBI	150	20" min. 16"	8"	30" x 50"	24" x 34"	—	—	—
Clearing Straight Side	180	22" min. 14"	14"	48" x 85"	40" x 80"	—	—	—
Chicago Straight Side	101	11" min. 8"	3"	30" x 60"	30" x 56"	—	—	—
Niagara Shear	1/4"	NA	variable	8'	8'	—	—	—
Heim Straight Side	125	20" min. 16"	6"	42" x 78"	30" x 76"	—	—	—
Clearing Straight Side	280	24" min. 14"	14"	54" x 84"	42" x 78"	—	—	—
Clearing Straight Side	180	22" min. 14"	14"	48" x 85"	40" x 80"	—	—	—

OTHER MACHINERY

PRESS	MAX SHEET	MAX THICKNESS	WATTAGE
Amada Turret	50" x 50"	14 ga.	—
Amada Laser	60" x 120"	3/8"	2,000